

Megaplast Textured Geomembrane (Double-Sided)

Megaplast High Density Polyethylene (HDPE) Geomembrane is manufactured with the highest quality resin specifically formulated and used in applications that require excellent chemical resistance and endurance properties.



MEGAPLAST

AT THE CORE:

An HDPE geomembrane suitable for applications that require excellent chemical resistance and endurance properties

MEGAPLATINUM TEXTURED D 250

Technical Data Sheet

This product specifications meet or exceed GRI GM 13

Sr.No.	Properties	Test Method (ASTM)	Unit (English)	Testing Frequency	MEGAPLATINUM TEXTURED D 250
1	Thickness - ((nom -5 %) min ave.) (Note7(a))	D 5994	mils	Every roll	100
	Lowest Individual for 8 out of 10 values (Note7(b))				90
	Lowest Individual reading for any of the 10 values (Note7(c))				85
2	Density (min ave)	D 792	g/cc	Every (200,000 lb)	0.940
	Melt Flow Index (MFI) , (190 °C / 2.16 kgf)	D 1238	g/10 min	Per batch / Lot	≤ 1.0
3	Tensile Properties (min.ave) (Note6)	D 6693 Type IV Dumbell , 2ipm	lb/in	Every 5th roll	154
	→Break strength				217
	→Yield strength				150
	→Break Elongation				12
	→Yield Elongation				
4	Tear Resistance (min.ave)	D 1004	lb	Every 10th roll	70
	Puncture Resistance (min ave)	D 4833	lb	Every 10th roll	157
6	Carbon Black Content (Range)	D 4218 / D 1603	%	Every 5th roll	2.0 - 3.0
7	Carbon Black Dispersion	D 5596	Category	Every 10th roll	Note 1
8	Asperity Height (min ave)	D 7466	mil	Every 2nd roll	Note 2
9	Stress Crack Resistance (Note 5) (SP - Notched Constant Tensile Load)	D 5397 (Appendix)	Hrs.	Each two resign lots (One lot = 200,000 lb)	500
10	Oxidative Induction Time (min.ave) Standard -OIT -- OR-- High Pressure -OIT	D 3895 (at 200 dig C)	Minutes	Every 200,000 lb	> 100
		D 5885 (at 150 dig C)			> 500
11	Oven Aging at 85 deg C. Standard -OIT (min.ave) - % retained after 90 days ---OR--- High Pressure -OIT (min.ave) - % retained after 90 days	D 5721 D 3895	%	Per each formulation	55
		D 5721 D 5885			80
12	UV Resistance HP -OIT (min.ave) - % retained after 1600 hrs	D 7238 D 5885	%	Per each formulation	50

Rev.3, date :
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TYPICAL ROLL DIMENSIONS (Note3)		
Roll Width ,	feet	23.00
Roll Length ,	feet	195
Roll Area ,	Sq. Feet	4485

Note 1: Dispersion only applies to near spherical agglomerates 9 of 10 views shall be category 1 or 2 . No more than 1 view from category 3 .

Note 2: 16 mil average .

Note 3: Roll length & widths have a tolerance of +/- 1% .

Note 4: All geomembranes have dimensional stability of +/- 2% when tested according to ASTM D 1204 .

Note 5 : NCTL for HD textured is conducted on representative smooth membrane sample .

Note 6 : Machine direction(MD) & Cross direction (XMD) average values should be on the basis of 5 specimens each direction.

Note 7 : (a) Minimum average core thickness is - 5% of the nominal thickness.

(b) lowest thickness for 8 out of 10 values is - 10% of the nominal value .

(c) lowest thickness for any of the 10 values is -15% of the nominal value.

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